STAVANGER STEEL INDUSTRIES

| STAVANGER STEEL MACHINING |
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TAU, STRAND MUNICIPALITY

Part of Stavanger Steel Industries since 2020
Previously Årdal Mekaniske Verksted AS & IKM Maskinering AS.

Total Area 4,000m² + 1,000m² Tent
- Machining 1,500m²
- Welding 1,000m²
- 2 smaller halls 400m² each
Offices etc.
Stavanger Steel Industries offers a flexible production in both Norway and Sweden through the operations in Stavanger, Kolsva and Norrhult.

Main shareholders of Stavanger Steel Industries are:

**BR Industrier AS** – An industrial group with businesses within agriculture mechanical manufacturing, surface treatment oil and energy. The group has 1200 employees, established in 1985 and an annual turnover of around 3 billion NOK.

**Brødrene Nordbø AS** – An industrial group with businesses within real estate, agriculture and electronic and mechanical manufacturing. 350 Employees, Established 1895 and an annual turnover of 3 billion NOK
The Workshop is purpose built and equipped for working with medium to large sized and heavy parts.

• Modern & Stable Machines
• Overhead crane capacity - 32t, 10t+ 2x6t
• Truck – 16t
QUALITY & CONTROL

Stavanger Steel Machining AS are ISO Certified ISO 9001:2015 & 14001:2015

3d-Laserscanner for measuring pre machining for best fit, also for control and verification of final part. (Hexagon Absolute Arm 4000mm laser scanner)

Laboratory services through Stavanger Steel Inspection AS
FPT RONIN, Boring & Milling
Build year: 2007
Max movm.: x/y/z : 8000/2000/1250mm
Millinghead: Controled D-Andrea Millhead UT 600
Verktøymagasin: Automatic, 60 tools
Controlled Millhead: 0,001°
Controlled Turn. tabl: 2500 x 2500mm load 30t
Controls: Heidenhain TNC-530

LAZZATI
Build year: 2013
Max movm.: x/y/z : 15000/4500/1500mm
Millinghead: Controled D-Andrea Millhead UT 600
Controlled Turn. tabl: Max load 300t, Round table 32t
Controls: Heidenhain CNC
**TURNING**

**STAVANGER STEEL MACHINING**

**SCHIESS, KARUSELL Ø 1600**
- Build year: 1982
- Upgraded: 1997
- Turning diameter: Ø1600mm
- Max turning height: 1250mm
- Max weight on table: 10 t
- Controls: Siemens CNC

**FRORIEP KARUSELL**
- Build year: 1970
- Upgraded year: 1994
- Turning diameter: Ø2800mm
- Height: 2100mm
- Max weight on table: 12 t
- Controls: Siemens sinumeric
HORIZONTAL TURNING

STAVANGER STEEL MACHINING

GURUTZPE B-1400, Dreiebenk
Build year: 1998
Upgraded year: 2004
Max turning diam.: ø1600mm
Turning Length: 6000mm
Spindle drilling: ø350
Controls: Siemens CNC
STAVANGER STEEL INDUSTRIES
COMPLETE SUPPLIER OF STEEL COMPONENTS

FORGINGS
<Ø600 mm
7,000mm long
Stainless, duplex and nickelbase steels

CASTINGS
10 – 10,000kg weight per part
Unalloyed, Carbon, Low alloyed, Stainless, Duplex and Nickelbase steels

CASTINGS
Sand & Shellmoulding
Low (single) to medium (10,000pcs) volume