


	Qualification Test Record (QTR)			QTR. No.: SSA-QTR-SAF2507-020	
	NORSOK M-650			Rev. No.: 01	
Manufacturer name/address/ Web page:	Stavanger Steel AS 4100 Jørpeland, Norway www.stavangersteel.no				
Reference standard	NORSOK M-650 Ed.4, M-630 D-57 rev.4				
Material designation and MDS No.:	NORSOK M-630 Ed.6, D-57 rev.5 UNS S32750, ASTM A479 and A276				
Manufacturing summary doc. No.:	SSA-MS-SAF2507-020			Rev. No.:01	
Products and manufacturing process(es):	Press forged Bar, Ø224 as forged and heat treated Melted, forged and heat treated inhouse.				
Mandatory conditions and sub-contractors:	Testing shall be performed by a laboratory that fulfills the principles of ISO17025, as a minimum. The future tests will be performed by SSI (Stavanger Steel Inspection) or Q-lab The qualification performed is tested by Q-lab., which is ISO17025 certified.				
Other information:	Tested dimension as forged and heat treated: Ø224 The sampling, traceability and testing are witnessed by DnV. The verified heat treatment furnaces are No.110, 112 & 113				
Qualification expires:	QTR valid until: February 2024				
Tested and Qualified Thickness and Weight					
Products and manufacturing process(es):	Test record No	Tested thickness (mm)	Qualified Thickness (mm), rough machined	Test piece weight (kg)	Qualified weight (kg)
Press forged Bars	C221/19 & C222/19	Ø224	Max. Ø205	2720	Unlimited
Qualification/Acceptance signatures					
Manufacturer: Stavanger Steel AS 4100 Jørpeland, Norway		Prepared by/Date: O.R. Barka 18.02.2019 		Checked by/Date: E. Ødegård 18.02.2019 	
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.					
Qualified/Accepted by (company name/address): Aarbakke AS, Langmyra 1, 4344 BRYNE, N			Signature/Date:  /13.03.2019		